

ERW Range

Table 1.

Outside Diameter		Outside Diameter								
		Ins	8	10	12	14	16	18	20	24
Wall Thickness		Wall Thickness								
		mm	219,1	273,1	323,9	355,6	406,4	457	508	610
Ins	mm									
0,177	4,5		Standard	Standard	Standard	Standard	Standard			
0,188	4,8		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard			
0,197	5,0		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard			
0,219	5,6		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard			
0,237	6,0		Standard	Standard	Standard	Standard	Standard	Standard		
0,250	6,4		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard		
0,277	7,0		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard		
0,307	7,8		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard		
0,315	8,0		Standard	Standard	Standard	Standard	Standard	Standard	Standard	
0,344	8,7		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	
0,365	9,3		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	
0,375	9,5		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	
0,394	10,0		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
0,472	12,0		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
0,500	12,7		Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard	Non-Standard

MANUFACTURING PROCESSES

Production Range of Welded Steel Line Pipe (limited at higher steel grades)
Any other diameters / thicknesses available on request.

ELECTRIC RESISTANCE WELDED (ERW)
Range 219 – 610 mm

STEEL GRADE AVAILABILITY

SANS 1431 Gr. 300WA
API 5L X42 to PSL 1
API 5L X52; X65 to PSL 1 or 2
Other grades available on request

LENGTHS

9,144 metres (30 feet)
12,192 metres (40 feet)
18,288 metres (60 feet)

Other lengths available on request

Standard

Non- Standard